

# Adhesives

## Cleaners, Degreasers and Tapes

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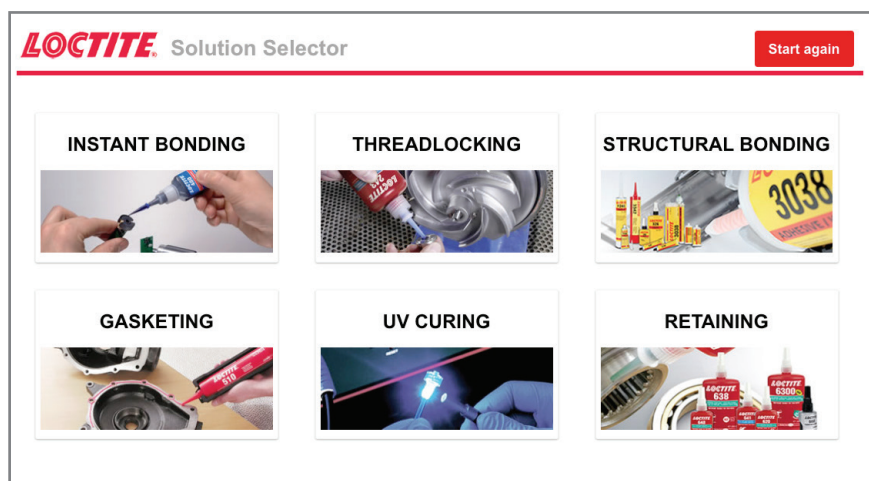




# LOCTITE®

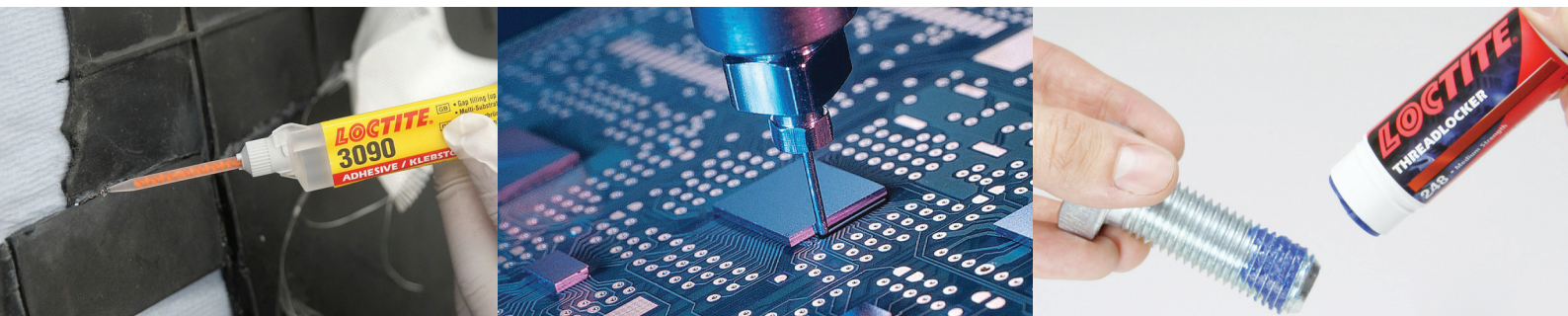
## Solution Selector

### What's the magic number?



There are many factors to consider when choosing the grade of Loctite that's right for you. It will depend on the surfaces you are working with, the permanency of the bond you need, the environment in which the application will operate, or whether, for example, you are threadlocking, gasketing or structural bonding.

Our Loctite solution selector will help you find the number you need.



[www.rapidonline.com/loctite-selector](http://www.rapidonline.com/loctite-selector)



## Welcome to our new Adhesives mailer!

In these pages you will find adhesives to bond, seal and fill all kinds of environments and surfaces. But adhesives do not just mean glue. Tapes are now seen in many industries as cleaner, more durable and stronger than mechanical fasteners, while our product ranges also include cleaning, degreasing, lubricating and other preparation and maintenance solutions, paints, primers and potting compounds.

Rapid can now offer customers its largest ever range of adhesive products, with direct supplies from industry-leading brands such as Loctite, 3M, Tesa and Ambersil. We have the product knowledge and the technical expertise to meet all of your adhesive requirements, including providing the following services:

- ★ Bulk volume discounts
- ★ Access to extended ranges
- ★ Design-in service

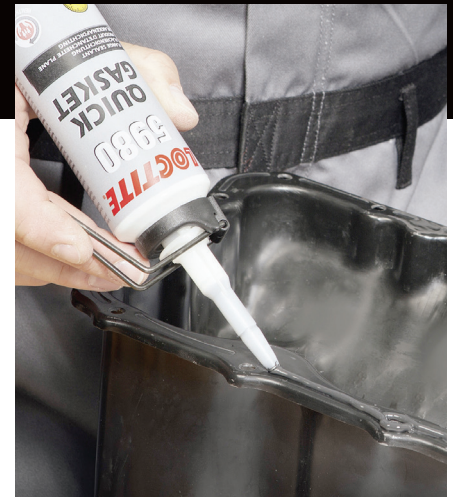
If you are not sure of the adhesive you need, why not try our Loctite product selector?

Visit [www.rapidonline.com/loctite-selector](http://www.rapidonline.com/loctite-selector).

Or, if you have significant product demands for adhesives, contact our dedicated quotations team ([quotes@rapidonline.com](mailto:quotes@rapidonline.com)) to see if they can support you.

*Enjoy the mailer.*

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## Threadlockers



### 290 High Strength Penetrating Adhesive

The **Loctite 290 Threadlock Adhesive** is a high strength adhesive with 'seeking' properties for application after parts have been assembled. Seals porous castings and welds.

- Cures in the absence of air to provide a tough retaining medium for threaded parts

Contents	Order code	1+
10ml	<b>87-0386</b>	6.49
50ml	<b>87-7039</b>	23.49
250ml	<b>87-7041</b>	121.99

563372



### 222 Screwlock Controlled Torque

**Loctite 222** is a low-strength **thread locker** that still permits screws to be adjusted. It is ideal for use on low-strength metals like aluminium and brass which could fracture during disassembly.

**Loctite 222** works on all metals, including passive substrates, such as stainless steel, aluminium and plated surfaces. It is proven to be tolerant of minor contamination due to industrial oils, e.g., engine oils, corrosion-prevention oils and cutting fluids.

Size	Order code	1+
10ml	<b>87-0380</b>	5.99
50ml	<b>83-2178</b>	26.39
250ml	<b>87-7001</b>	112.49

563350



### 243 Medium Strength Oil Tolerant Adhesive

**Loctite 243** is a **medium strength general-purpose thread locker** which secures and seal bolts, nuts and studs to prevent them from loosening due to vibration. **Loctite 243** works on all metals, including passive substrates such as stainless steel, aluminium and plated surfaces. It is proven to be tolerant of minor contamination like industrial oils, engine oils, corrosion-prevention oils and cutting fluids.

Contents	Order code	1+
5ml	<b>63-2177</b>	4.75
10ml	<b>87-0383</b>	5.99
50ml	<b>87-0385</b>	24.59
250ml	<b>87-7007</b>	113.29

563352



### 270 High Strength Studlock Adhesive

The **Loctite 270 Studlock Adhesive** is a high strength adhesive for permanent locking where dismantling is not normally required.

- Cures in the absence of air to provide a tough retaining medium for threaded parts

Contents	Order code	1+
10ml	<b>87-0384</b>	5.65
50ml	<b>87-7023</b>	24.89
250ml	<b>87-7025</b>	107.99

563355



### 2400 Threadlocker Medium Strength

**Loctite 2400** is a medium **threadlocker** formulated to secure and seal bolts, nuts and studs to prevent loosening due to vibration. It works on all metals and passive substrates. Slight contamination by industrial oils, corrosion prevention oils and cutting fluids is tolerated.

#### Health and Safety Friendly

**Loctite 2400's** key differentiator is the 'White' Material Safety Data Sheet. It carries no hazard symbols, risk or safety phrases and does not contain any declarable carcinogens, mutagens or reproductive toxins.

Contents	Order code	1+
50ml	<b>63-1082</b>	27.59
250ml	<b>87-7009</b>	127.99

563353



### 2700 High Strength Adhesive

**Loctite 2700** is a high-strength **threadlocker** formulated for maximum efficacy in the securing and sealing of bolts, nuts and studs to prevent loosening due to vibration. It serves to **permanently lock** assemblies which must not come loose. It works on all metals, including passive substrates.

#### Health and Safety Friendly

**Loctite 2700's** key differentiator is the 'White' Material Safety Data Sheet. It carries no hazard symbols, risk or safety phrases and does not contain any declarable carcinogens, mutagens or reproductive toxins.

Contents	Order code	1+
50ml	<b>63-1083</b>	26.59
250ml	<b>87-7027</b>	114.99

563356

## Thread Sealants

### 55 Pipe Sealing Cord

**Loctite 55** has been designed to lock and seal metal and plastic pipes and fittings. It needs no time to cure and results in an immediate, full pressure seal. **Loctite 55** is the ideal choice for a quick, easy and reliable seal. It has approvals for gas and potable water and is certified to NSF/ANSI, Standard 61.

Contents	Order code	1+
50m	<b>63-1591</b>	2.89
150m	<b>63-1589</b>	6.95

553415



### 5331 Plastic Pipe Sealant

**Loctite SI 5331** is designed for the locking and sealing of plastic and metal fittings carrying hot or cold water, e.g., industrial and agricultural **plastic water pipe** systems and drainage systems. **Loctite SI 5331** cures at ambient temperatures under the influence of atmospheric moisture to form a low strength flexible seal.

Contents	Order code	1+
100ml	<b>63-1089</b>	17.53

563362



### 542 Hydraulic Seal Medium Strength Sealant

**Loctite 542** is designed for the **locking and sealing of metal pipes** and fittings as well as other cylindrical metal assemblies. This product cures when confined in the absence of air between close-fitting metal surfaces and prevents loosening and leakage due to shock and vibration.

Contents	Order code	1+
10ml	<b>87-7051</b>	5.29
50ml	<b>87-7053</b>	24.89
250ml	<b>87-7055</b>	115.99

563423



### 586 High Strength Thread Sealant

**Loctite 586** is a **high-strength sealant** for locking and sealing metal pipes and fittings as well as other cylindrical metal assemblies. It cures slowly and provides a **high-pressure seal** for metal pipes and fittings. **Loctite 586** exhibits excellent characteristics on brass and is also suitable for copper. It will not creep, shrink or block systems by shredding.

Contents	Order code	1+
50ml	<b>63-0923</b>	34.79

553423



### 577 Fast Cure Medium Strength Pipe Seal

**Loctite 577** has been designed for **locking and sealing** metal pipes and fittings as well as other cylindrical metal assemblies. It provides an instant, low-pressure seal for **metal pipes** and fittings. It will not creep, shrink or block systems by shredding. **Loctite 577** is suitable for fast application at low temperatures. It has excellent chemical and thermal resistance and offers less migration of liquid product after application to the part.

Contents	Order code	1+
50ml	<b>63-1109</b>	16.19
250ml	<b>87-7067</b>	64.79

563364



### 5776 Medium Strength General Purpose Thread Sealant

**Loctite 5776** is a **general purpose sealant** for locking and sealing of all coarse metal threads. It is suitable for fast application at low temperatures and is therefore suitable for **outdoor maintenance** applications.

**Loctite 5776** is qualified for gas and water pipes and is also certified for potable water applications up to 60°C.

Contents	Order code	1+
50ml	<b>63-1100</b>	22.89

563767



### 5400 Medium Strength Pipe Sealant

**Loctite 5400** is designed for **locking and sealing** metal pipes and fittings, as well as other cylindrical metal assemblies. It ensures an instant, low-pressure seal for **metal pipes and fittings** at low temperatures. It will not creep, shrink or block systems by shredding.

#### Health and Safety Friendly

Its key differentiator is the 'White' Material Safety Data Sheet. **Loctite 5400** carries no hazard symbols, risk or safety phrases and does not contain any declarable carcinogens, mutagens or reproductive toxins.

Contents	Order code	1+
50ml	<b>63-1043</b>	18.75
250ml	<b>87-7049</b>	78.99

563363



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# Adhesives: Gasketing Products & Retaining Compounds

## Gasketing Products



### 574 Multi Gasket Medium Strength

Loctite 574 seals close-fitting joints between rigid metal faces and flanges and provides **resistance to low pressures** immediately after assembly. The product cures when confined in the absence of air between close-fitting metal surfaces. Typically used as a form-in-place gasket on rigid flanged connections. The nature of Loctite 574 reduces the migration of liquid product after application to the substrate.

Contents	Order code	1+
50ml	87-7109	14.49
160ml	87-7111	39.49
250ml	87-7113	72.69

565435



### 5188 Flexible Oil Tolerant

Loctite 5188 is a highly **flexible sealant** which cures when confined in the absence of air between close-fitting metal surfaces and is designed for use on **rigid metal flanged connections**, particularly where minor oil contamination of the flange surfaces can occur.

This product is particularly suitable for use on aluminium substrates where very good adhesion is needed. It ensures an instant, low-pressure seal.

Contents	Order code	1+
50ml	87-7103	21.79
300ml	87-7105	102.99

565433



### 5800 Medium Strength Gasket Adhesive

Loctite 5800 seals close-fitting joints between rigid metal faces and flanges. It cures when it is confined, in the absence of air, between close-fitting metal surfaces. It can be used as a form-in-place **gasket** on rigid flanged connections and provides resistance to low pressures immediately after assembly.

**Health & Safety Friendly**  
Loctite 5800's key differentiator is the 'White' Material Safety Data Sheet. It carries **no hazard** symbols, risk or safety phrases and does not contain any declarable carcinogens, mutagens or reproductive toxins.

Contents	Order code	1+
50ml	63-1044	19.59
250ml	87-7115	102.99

565370



### 510 High Temperature Gasket

Loctite 510 is a high temperature resistant **anaerobic sealant** which cures when confined in the absence of air between close-fitting metal surfaces and is ideal for use on **rigid flanges**. Typical applications include sealing flange faces on transmissions and engine casings, ensuring an instant, low-pressure seal.

Contents	Order code	1+
50ml	87-7093	28.29
160ml	87-7095	83.32
250ml	87-7097	124.99

565432



### SI 5926 Acetoxy Silicone Blue

Loctite SI 5926 is a multi-purpose **flexible silicone sealant** that cures, on exposure to moisture in the air, to form a **tough rubber gasket**. It resists ageing, weathering and thermal cycling without hardening, shrinking or cracking. Applications include valve covers, timing gear covers, differential covers, oil pans, transmission pans, water pumps and thermostat housings. Used in applications with a service temperature range of -55 to +200°C.

Contents	Order code	1+
40ml	63-1064	3.25
310ml	87-7141	20.99

565375



### SI 5970 Non-Oximic High Performance Black Silicone Gasket

Loctite SI 5970 is a **silicone sealant** which cures on exposure to moisture in the air to form a tough rubber gasket. This product is designed primarily for flexible flange sealing and is ideally used where **high vibration** or flexing occurs. It can be used on machined or cast surfaces, metal, plastic or painted parts.

Contents	Order code	1+
50ml	63-1091	7.39
300ml	87-7143	28.39

565444

## Retaining Compounds



### 660 Quickmetal Large Gap Filler

Loctite 660 is designed for the **bonding** of cylindrical fitting parts, particularly where bond gaps occur such as with worn parts like seats, keys, splines, bearings or tapers, avoiding remachining. Loctite 660 cures when confined, in the absence of air, between close-fitting metal surfaces and prevents loosening and leakage due to shock and vibration. It exhibits **excellent gap cure** characteristics and is also suitable for retaining shims.

Contents	Order code	1+
50ml	63-1081	24.79

565368



### 641 Bearing Fit Medium Strength

Loctite 641 is ideal for the **bonding** of cylindrical fitting parts, particularly where **disassembly is required** for servicing operations. The product cures when confined in the absence of air between close-fitting metal surfaces and prevents loosening and leakage due to shock and vibration.

Contents	Order code	1+
10ml	87-7083	5.39
50ml	87-7085	23.99
250ml	87-7087	121.49

565430



### 620 High Strength High Temperature

Loctite 620 is designed for the **bonding of cylindrical fitting parts** and is particularly suitable for applications where **temperature resistance** up to 200°C is required. The product cures when confined in the absence of air between close-fitting metal surfaces and prevents loosening and leakage due to shock and vibration.

Applications include locating pins in radiator assemblies, sleeves in pump housings and bearings in auto transmissions.

Contents	Order code	1+
250ml	87-7073	99.99

565428



### 638 High Strength Fast Cure

Loctite 638 has been designed for the **bonding of cylindrical fitting parts**, particularly where bond gaps can approach 0.25mm. It cures when confined, in the absence of air, between close-fitting metal surfaces and prevents loosening and leakage due to shock and vibration.

Loctite 638 not only works on active metals but also on passive substrates, exhibiting robust cure performance. It offers high-temperature performance and good oil tolerance, and tolerates minor surface contaminants.

Contents	Order code	1+
10ml	87-7077	6.89
50ml	63-1080	24.79
250ml	87-7079	101.49

565366



### 6300 High Strength Retaining Compound

Loctite 6300 has been designed for the bonding of **cylindrical fitting parts**. It cures when confined, in the absence of air, between close-fitting metal surfaces and prevents loosening and leakage due to shock and vibration. It is also approved for use on bearings.

**Health and Safety Friendly**  
Loctite 6300's key differentiator is the 'White' Material Safety Data Sheet. It carries no hazard symbols, risk or safety phrases and does not contain any declarable carcinogens, mutagens or reproductive toxins.

Contents	Order code	1+
50ml	63-1045	27.75
250ml	87-7075	121.99

565417



### 648 High Strength High Temperature Fast Cure Adhesive

Loctite 648 is designed for the bonding of **cylindrical fitting parts** and is ideal for the retention of parts with a small clearance or interference fit. It cures when confined, in the absence of air, between close-fitting metal surfaces and prevents loosening and leakage due to shock and vibration.

Loctite 648 exhibits a **robust curing performance**, works on passive substrates as well as offering high-temperature performance and good oil tolerance.

Contents	Order code	1+
5ml	63-1587	5.24
10ml	63-1583	9.63
50ml	63-1585	23.79
250ml	87-7089	115.99

565367

## Solution Selector

### WHICH LOCTITE ADHESIVE IS RIGHT FOR YOU?

Find out with our Solution Selector  
[www.rapidonline.com/loctite-selector](http://www.rapidonline.com/loctite-selector)



# The importance of Surface Preparation

A premium tube of adhesive is no guarantee of achieving an unbreakable bond. Before the adhesive is even applied proper surface preparation should take place. Unless surfaces are free of contaminants like rust, water, oil, dirt and dust, bonding will be sub-standard.

Degreasing, cleaning and priming increases the surface energy of the substrate and gives the adhesive a larger contact area to bond to. Dirt and other contaminants reduce the surface energy of the substrate, so using cleaners and degreasers is an effective way to increase the strength of your bond.

## Cleaning & degreasing the substrate

Your substrate may hold contaminants from machining, handling, protecting, manufacturing

[www.rapidonline.com/loctite/cleaners-degreasers](http://www.rapidonline.com/loctite/cleaners-degreasers)



### SF 770 Polyolefin Primer

Loctite 770 is a cyanoacrylate primer for making polyolefin and other low energy surfaces suitable for bonding with Loctite cyanoacrylate adhesives. Its use is recommended for difficult to bond substrates like polyethylene, polypropylene, polytetrafluoroethylene (PTFE) and thermoplastic rubber materials.

*Not recommended for use in assemblies where high peel strength is required.*

Contents	Order code	1+
10g	87-0401	14.78
300g	87-7337	68.99

565407



### SF 7455 Tak Pak Activator

Loctite SF 7455 is a colourless, amine-based accelerator used to increase the cure speed of cyanoacrylate adhesives and can be applied before or after the bond to ensure rapid fixturing. Used for securing wires or coils to PCBs, tamper-proofing adjustable components, mounting stand-offs, edge guides, etc, it can also bond dissimilar materials such as metals, glass or ceramics.

Contents	Order code	1+
25ml	63-1096	8.99
150ml	87-7335	9.89

565507



### SF 7452 Tak Pak Activator

Loctite SF 7452 is a transparent light amber accelerator for the increased cure speed of cyanoacrylate adhesives. It can be either pre- or post-applied and is especially suited for post-application on cyanoacrylate adhesive to ensure rapid fixturing.

Typical applications include securing wires or coils to PCBs, tamper-proofing adjustable components, mounting stand-offs, edge guides and board stiffeners.

Contents	Order code	1+
500ml	87-7333	30.69

565506



### SF 7457 Tak Pak Activator

Loctite SF 7457 142747 is used where increased cure speed of Loctite cyanoacrylate adhesives is required.

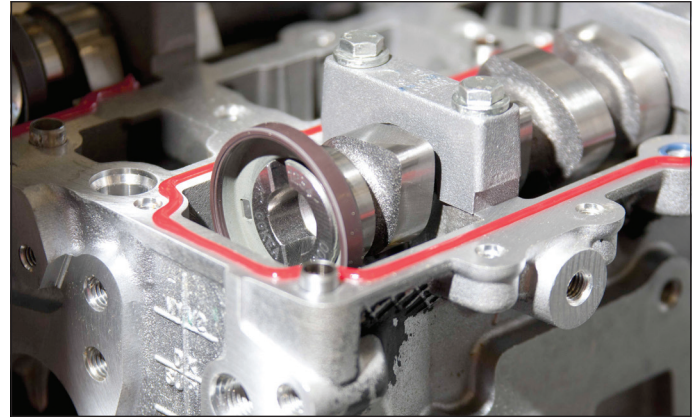
It can be applied to the bond before or after assembly. When used pre-applied, its presence can be detected by fluorescence.

Type	Order code	1+
150ml Superglue activator	87-0403	12.59

561754



# Adhesives: Surface Preparation



and facility surroundings. It is estimated that even a thin film of oil will reduce adhesive performance by as much as 60%. Applying a cleaner, isopropyl alcohol or a degreasing solvent such as **Loctite 7063** will remove dirt and debris.

## Roughing up the substrate

Giving the substrate a rough abrasive workover with sandpaper or a wire brush will remove heavy deposits as well as creating a surface area with greater peaks and valleys, which has the effect of giving the adhesive more

to grip to and increasing adhesive properties. Degreasing should take place before and after the abrasion process.

## Applying a primer

Some materials are notoriously hard to bond, like polyethylene, polypropylene, polytetrafluoroethylene (PTFE) and thermoplastic rubber materials. If that is the case, applying a polyolefin primer such as **Loctite 770** can increase the surface energy of these substrates so adhesives bond

more effectively. Apply by spraying, brushing or dipping at ambient temperature.

## Applying an activator

You can apply an activator to speed up the curing time of certain adhesives on inactive surfaces. For example, **Loctite 7452** can be used for cyanoacrylate adhesives to ensure rapid fixturing, and can be post or pre-applied.



## SF 7386 Multi Bond Activator

**Loctite SF 7386** is a transparent, yellow to light amber liquid activator designed to initiate the cure of toughened acrylic adhesives. The fixture time and cure speed depend on the adhesive used, the substrate bonded, surface cleanliness and whether one or two-surface activation is used.

## SF 7471 Activator

**Loctite SF 7471** is a transparent, yellow to amber liquid activator used where increased cure speed of anaerobic products is required. It is especially recommended for applications with passive metals or inert surfaces and with large bond gaps and when the prevailing temperature is low (<+15 °C).

## SF 7649 Activator

This **Loctite SF 7649** activator is designed to promote the curing speed of anaerobic adhesives and sealants without any significant loss of joint strength. It is ideal for applications with passive metals or inert surfaces and with large bond gaps and is particularly recommended when the application temperature is below 15 °C.

## SF 7063 Cleaner Aerosol

**Loctite SF 7063** is a general-purpose solvent-based product for cleaning and degreasing all kinds of surfaces and machinery components before applying Loctite adhesives. Loctite 7063 removes most greases, oils, lubricating fluids, metal cuttings, etc., and leaves no residue.

Contents	Order code	1+
500ml	87-7339	51.99

565460

Contents	Order code	1+
150ml	87-7321	7.25
500ml	87-7323	19.49

565502

Contents	Order code	1+
150ml	87-7325	6.99
500ml	87-7327	17.49

565503

Contents	Type	Order code	1+
150ml	Aerosol	63-1625	3.16
400ml	Aerosol	63-1623	9.99
400ml	Pump spray	87-7301	10.29
10L	Can	87-7303	83.89

565406



## EA 3423 A&B (1:1) Dual Cartridge

Loctite EA 3423 structural bonding is a two-component, high viscosity, thixotropic epoxy adhesive that cures at room temperature after mixing. It is a general purpose, non-sag adhesive that develops high strength on a wide range of substrates. Its thixotropic properties enable Loctite 3423 to bond rough vertical surfaces made from metal, ceramic, rigid plastics or wood through gaps of up to 3mm.

When cured, the adhesive can be sanded to a smooth finish. It is ideal for bonding metal components, is excellent for metal and has good humidity resistance.

Contents	Order code	1+
50ml	63-1085	13.49



## EA 9466 A&B (2:1) Dual Cartridge

Loctite 9466 is a tough, multi-purpose, industrial grade epoxy adhesive with extended workable life. Once mixed, the two-component epoxy cures at room temperature to form a tough, off-white bond which provides high peel resistance and high shear strength. The fully cured epoxy is resistant to a wide range of chemicals and solvents, and acts as an excellent electrical insulator.

Loctite 9466 provides excellent bond strengths to a wide variety of substrates like metals, ceramic and most plastics. Typical applications include general purpose industrial applications requiring extended work life for adjusting parts during assembly.

Contents	Order code	1+
50ml	87-0399	10.69
400ml	87-7263	38.49



## EA 9483 A&B (2:1) Dual Cartridge

Loctite EA 9483 is a low viscosity, industrial grade epoxy adhesive. Once mixed, the two-part epoxy cures at room temperature. It is suitable for bonding and potting where optical clarity and high strength are required. Loctite 9483 is ideal for bonding decorative panels and displays.

Contents	Order code	1+
50ml	63-1047	10.89



## EA 9514 I Part Heat Cure

Loctite EA 9514 is a single-part high performance grey epoxy adhesive for structural bonding that is formulated for applications requiring characteristics such as filter and magnet bonding.

The product is suitable for gap filling and is resistant to operating temperatures up to +200°C.

Contents	Order code	1+
300ml	87-7265	49.49



## EA 3430 A&B Clear (1:1) Twin Syringe

Loctite EA 3430 is a five-minute, 2-component epoxy adhesive that produces an optically clear bond line. It develops high strength on a wide range of substrates and is water-resistant. Loctite 3430 is a general-purpose bond and is ideal for many DIY applications. Due to the very clear bond line, it is also the product of choice for bonding glass, decorative panels and displays. Medium viscosity and fast fixture time at room temperature ensure easy application.

Contents	Order code	1+
24ml	63-1011	7.89
50ml	87-7251	12.49



## EA 9497 A&B Dual Cartridge

This 2-part grey epoxy adhesive from Loctite is ideal for structural bonding and offers high technical performance.

It is thermally conductive and delivers high compression strength and provides a high temperature resistance up to +180°C for heat resistant bonding and filling.

Contents	Order code	1+
50ml	87-7269	15.35
400ml	87-7271	44.99



## EA 9480 A&B (2:1) Dual Cartridge

Loctite EA 9480 is a two-component room temperature curing epoxy adhesive that has been developed for use in food contact applications. It has a medium cure speed and when cured, has good chemical resistance. Typically Loctite 9480 is used to assemble pieces of metal and / or plastics in food processing and packaging machines, as well as household applications such as mixers, pasta machines and microwave ovens, etc. For these applications the adhesive is generally located between the adherent materials, therefore direct food contact of the adhesive is not intended, but may occur incidentally via the bond line of the applied adhesive.

Contents	Order code	1+
50ml	63-1097	17.99



## AA 3342 High Temperature

Loctite AA 3342 is a yellow-opaque, high viscosity, no-mix structural bonder which has high temperature resistance, good impact resistance and good humidity resistance.

Requires an activator, Loctite SF 7386 (available as Rapid part 87-7339).

Contents	Order code	1+
300ml	87-7217	69.99



## AA 326 Fast Handling Adhesive

Typical applications for Loctite 326 include bonding ferrite magnets to plated materials in electric motors, loudspeaker hardware and jewellery where fast fixing is required.

Contents	Order code	1+
50ml	63-0912	23.49



# Solution Selector

## Which Loctite adhesive is right for you?

Find out with our Solution Selector - [www.rapidonline.com/loctite-selector](http://www.rapidonline.com/loctite-selector)



# Grab the yellow Loctite!

Make sure there is always some yellow Loctite in your tool box!



Rapid stocks a comprehensive range of epoxy and acrylic-based Loctite adhesives to meet all the challenges of industrial bonding, sealing and assembly.

Some surfaces are more difficult to bond, or operate in environments with specific requirements (such as food preparation). Structural bonding adhesives are also ideal for bonding

combinations of substrates, such as metal to plastics, metal to glass and metal to wood.

**Epoxy** adhesives provide rigid bonding for small to medium surfaces, while **acrylic** structural bonders offer a solution for rigid to slightly flexible bonding of small surfaces.

### AA 330 Multi-Bond Bonder

Loctite AA 330 is a **no-mix**, pale-yellow, general purpose **structural bonder** which is ideal for bonding dissimilar substrates like PVC, phenolic and acrylic compounds. With medium to high viscosity, it has good impact resistance as well as a service temperature range up to +100°C.

Contents	Order code	1+
50 + 40ml	87-7211	14.95
50ml	87-7213	8.69
315ml	87-7215	44.99

565464

### AA V5004 Clear 2 Part MMA Dual Cartridge

AA V5004 is a 2-part structural acrylic adhesive from Loctite which is virtually transparent when cured, making it ideal for bonding applications requiring a clear, **invisible bond line**.

This product will adhere to a wide range of substrates including most structural thermoplastics, thermosets, ceramics and metals.

Contents	Order code	1+
50ml	87-7221	15.49

565467

### AA 3295 Twin Syringe High Strength Tack Free

Loctite AA 3295 is a **green**-coloured two-part, green general purpose **structural bonding premix** liquid suitable for bonding metals, ceramics and plastics. It has good impact resistance and a service temperature range up to +120°C.

Contents	Order code	1+
50ml	87-7209	19.99

565463

### AA 3038 PP Bonder

Loctite AA 3038 is designed primarily to **bond e-coated metals** (ECS) to glass-fibre filled polypropylenes (PPGF) but can also be used on other low energy substrates such as LDPE and HDPE. It is designed to work without surface pre-treatment and contains 0.25mm fillers for bondline thickness control. The thixotropic nature of Loctite AA 3038 reduces the migration of the liquid product after application.

Contents	Order code	1+
50ml	63-1084	24.99

565394



# Adhesives: Instant Adhesives

Loctite's range of instant adhesives and super glues are ideal for fast, reliable, high-performance bonding of numerous materials in a matter of seconds – rubber, polystyrene, wood, metal and even the latest-generation plastics.

You can safely and simply bond almost every combination of substrate with these instant adhesives available in a wide range of viscosities.



## INTRODUCING LIMITLESS BONDING

So strong, versatile and durable, the bonding possibilities are limitless. LOCTITE General Purpose Structural Adhesives, powered by hybrid adhesive technology, are a breakthrough in structural bonding. They're formulated to meet the rising demands in assembly design and maintenance repair for:

- High performance structural bonding
- Multi-surface structural bonding
- Dissimilar substrate structural bonding
- Low hazard structural adhesives



## HY4090 Cyanoacrylate/ Epoxy Hybrid Gel Adhesive

Loctite 4090 is a two-component, general-purpose adhesive that provides a very fast fixture time at room temperature. It is designed to bond a variety of substrates including metals, most plastics and rubbers. Loctite 4090 provides good temperature and moisture resistance which also makes it suitable for applications in high temperature/humidity environments. Its thixotropic nature makes it suitable for applications where good gap filling properties on rough and poorly fitting surfaces are required.

Type	Order code	1+
50ml	63-0908	37.99

<http://www.loctite.co.uk/limitless-bonding-10556.htm#10562-1>

## 460 Low Odour Low Bloom Low Viscosity Adhesive

Loctite 460 has **low-odour** and **low-blooming** properties and is particularly suitable for applications where **vapour control** is difficult. It provides rapid bonding of a wide range of materials, including metals, plastics and elastomers. Loctite 460 is particularly suited for bonding porous or absorbent materials such as wood, paper, leather and fabric.

Contents	Order code	1+
20g	87-0396	20.49
50g	87-7191	49.39
500g	87-7193	409.99



## 3090 Two Component Gel

Loctite 3090 is a two-component, fast curing, **gap-filling adhesive** with excellent bonding characteristics to a variety of substrates including plastics, rubbers and metals. It is designed for the assembly of parts with varying or undefined bond gaps up to 5mm (0.2in.), or for applications where complete cure of excess adhesive is a requirement. The gel consistency prevents adhesive flow even on vertical surfaces.

Loctite 3090 is also suited for bonding **porous materials** such as wood, paper, leather and fabric.

Contents	Order code	1+
10g	87-0397	14.19

## 480 Rubber Toughened Instant Black Adhesive

Loctite 480 is a rubber toughened adhesive with **increased flexibility** and peel strength along with enhanced resistance to shock.

Contents	Order code	1+
20g	87-0398	16.49
50g	87-7195	287.99



## 4850 Flexible CA Low Viscosity Adhesive

Loctite 4850 is designed for the assembly of difficult to bond materials and is specifically formulated to provide **flexible bond lines**. It provides rapid bonding of a wide range of materials, including metals, plastics and elastomers. When used to bond rubbers for example, Loctite 4850 maintains the full compressibility of the joint. It is particularly suited for bonding porous or absorbent materials such as paper, leather and fabrics.

Contents	Order code	1+
5g	63-1592	6.99
20g	87-0391	20.68



## 454 Surface Insensitive Gel

Loctite 454 is designed for the assembly of **difficult-to-bond** materials which require uniform stress distribution and **strong tension** and/or shear strength. It provides rapid bonding of a wide range of materials, including metals, plastics and elastomers. The gel consistency prevents adhesive flow even on vertical surfaces. Loctite 454 is also suited for bonding porous materials such as wood, paper, leather and fabric.

Contents	Order code	1+
3g	63-1581	3.13
10g	63-0943	14.99
20g	87-0394	19.89



## 406 Instant Adhesive

Loctite 406 is an instant adhesive designed especially for the fast bonding of **plastics and rubbers**. It offers exceptionally low viscosity and when combined with Loctite primers for cyanoacrylates, it can also be used on difficult-to-bond plastics.

Contents	Order code	1+
20g	87-0392	17.85
50g	87-7159	40.99
500g	87-7161	319.99



## 401 Instant Adhesive

Loctite 401 is designed for the assembly of **difficult-to-bond materials** which require uniform stress distribution and strong tension and/or shear strength. It provides rapid bonding of a wide range of materials, including metals, plastics and elastomers.

Loctite 401 is also suited for bonding **porous materials** such as wood, paper, leather and fabric.

Contents	Order code	1+
3g	63-1579	3.69
5g	63-1577	4.42
20g	87-0390	15.79
50g	87-7151	38.99
500g	87-7153	349.99



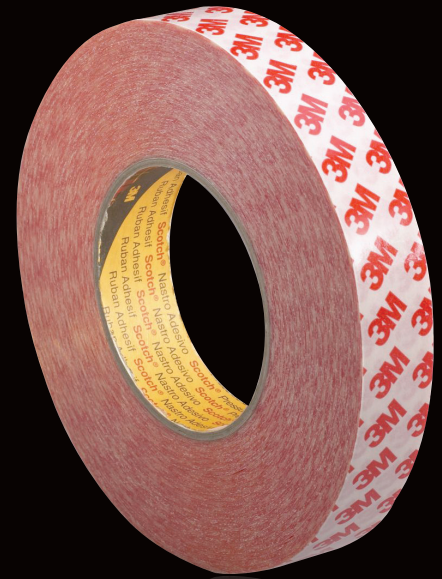
## 435 Clear Toughened Instant Adhesive

Loctite 435 is a **rubber-toughened adhesive** with increased flex and peel strength with enhanced resistance to shock.

Contents	Order code	1+
20g	87-0393	16.65







## 3M™ VHB™ 4910F Acrylic Foam Tape

You can bond and seal transparent materials on contact with no drying time using **VHB™ 4910** tape from **3M™**. This fast and easy-to-use tape effectively replaces screws, rivets and studs when bonding and provides a clear seal.

Using a general purpose adhesive, **4910 acrylic foam tape** is commonly used in applications to join transparent material or where clear or colourless tape is preferred. It is specifically designed for good adhesion to metal, glass and plastics.

- Provides high strength and long-term durability
- Virtually invisible fastening keeps surfaces smooth
- Firm acrylic foam core offers a good balance of strength and conformability
- Eliminates drilling, grinding, refinishing, screwing, welding and associated clean-up
- Creates a permanent seal against water, moisture and more
- Pressure sensitive adhesive bonds on contact to provide immediate handling strength
- Allows the use of thinner, lighter weight and dissimilar materials
- Available in a range of widths
- Supplied on reels of **33m**

Size	Order code	1+
6mm x 33m	87-8088	18.99
9mm x 33m	87-8089	25.38
12mm x 33m	87-8095	47.99
19mm x 33m	87-8096	66.65
25mm x 33m	87-8097	79.99
38mm x 33m	87-8105	124.99

565762

## 3M™ VHB™ 4941P Acrylic Foam Tape

Use **VHB™ 4941** acrylic foam tape from **3M™** to provide immediate handling strength by bonding in seconds. This high strength closed-cell **acrylic foam tape** is durable, double-sided, conformable and pressure sensitive.

It will bond high and medium surface energy substrates, and provides a range of benefits including cushioning, damping, and impact resistance. It's ideal for use in a variety of industries and is safer and easier to prepare work surfaces, with no need to use strong chemicals.

- Quick and easy to apply with no mess or waste
- Resists moisture and solvents
- Available in a choice of widths
- Thickness 1.1mm
- Supplied on reels of **33m**

Size	Order code	1+
12mm x 33m	87-8106	57.99
19mm x 33m	87-8107	77.99
25mm x 33m	87-8115	95.99

565763

## 3M™ 9088-200 High Performance Double Coated Tape

This high performance **double coated tape** from **3M™** is ideal for industrial use providing long term adhesion in a very broad range of applications where a thicker tape is desired. The adhesive is applied to each side of a strong, highly transparent polyester (PET) film carrier.

This **9088-200** tape resists UV, chemicals, solvents and high temperatures and is suitable for general purpose use including signage, automotive and electronics.

A glassine paper liner adds dimensional stability for effective and efficient die-cutting and other conversion methods.

- Suitable for self-adhesive mounting of furniture trim
- Ideal for fabric and leather stitching
- Available in a range of widths
- Supplied on reels of **50m**

Size	Order code	1+
12mm x 50m	87-8077	4.18
19mm x 50m	87-8078	6.62
25mm x 50m	87-8079	8.70
50mm x 50m	87-8087	16.76

565761



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visit [www.rapidonline.com/3M](http://www.rapidonline.com/3M)



# Say goodbye to sealant!

We've all been there. Trying to fill a gap inside the house or an exterior wall with liquid sealant and a caulking gun. In no time there is sealant everywhere it shouldn't be!

of the past – there is no drying time and no mess to clean up; just a translucent tape that is easy to apply, looks good and provides a watertight seal.

ceilings. It bonds to metals and plastics and unlike liquid sealants has no drying time, dripping or oozing. It is easy to paint too!

3M's Extreme Sealing Tape makes all that a thing

It plugs gaps in your guttering, fills in your flashings, even seals up

## 4411N Extreme Sealing Tape

3M Extreme Sealing Tape 4411N is ideal for sealing applications and repairs on materials like metals, painted surfaces, lacquered wood, glass, ceramics and many plastics. It is suitable for both indoor and outdoor use.

- Single-sided acrylate sealing tape with robust ionomer support
- Viscoelastic adhesive
- Extremely high adhesion, flexibility and adaptability
- Very good temperature, weather, solvent and UV-resistance
- Can be painted
- Suitable for indoor and outdoor use
- No drying time
- Simple, clean and fast
- Low odour
- Colour: translucent
- Tape **thickness 0.9mm**
- Tape **width 50mm**
- Roll **length 33m**
- **3M type 4411N**

Order code  
**64-9662**

**£81.00**



## 4412N Extreme Sealing Tapes

If you want to make sure that something stuck stays stuck then you need 3M Extreme Sealing Tape 4412N. These clear, durable tapes are available in three different sizes.

- Sticks to many metals and plastics without drying time, dripping or oozing
- Clean appearance, paintable
- Ideal for general industrial use and in transportation etc
- Seals and protects

25mm x 16.5m  
Order code  
**51-1930**

**£27.76**

50mm x 16.5m  
Order code  
**51-1931**

**£64.68**

76mm x 16.5m  
Order code  
**51-1932**

**£82.53**







## 3M™ Scotch® ATG 700

# Adhesive Transfer Tape Applicator Gun 12/19mm Width Tape

The **ATG 700** adhesive **tape transfer gun** from **3M™** is ideal for a wide range of arts and crafts applications including displays, projects, card-making, scrapbooking and stationery. This tape gun dispenses **3M Scotch® ATG** adhesive transfer tapes safely and quickly and is so easy to use.

Whether you are mounting photographs or model making, with the ATG 700 there's no mess to clean up. Unlike traditional glue which can seep through paper and cause buckling and wrinkling, this tape gun leaves flat, neat lines which stick to all surfaces.

Just press the trigger to release a straight, controlled application of adhesive tape. The gun automatically removes the backing liner and the integrated cutter stops the adhesive when you release the trigger, leaving **clean, neat bond lines** ready for sticking.

- Accommodates tapes 12mm and 19mm wide
- Manufacturer's part **7000031204**



Order code  
**87-8038**  
**£17.99**



## 3M™ Scotch® 924 ATG™ Transfer Tape



This **Scotch® 924 ATG** adhesive **transfer tape** from **3M™** is ideal for use with various substrate or material combinations. This film tape is an acrylic, reverse wound, pressure sensitive adhesive on a densified paper liner, and is intended for use with Scotch® ATG adhesive applicators such as the ATG 700 (available as Rapid part **87-8038**).

It's a great general purpose adhesive tape, offering high adhesion, good solvent resistance, and excellent ultraviolet (UV) resistance. It bonds on contact when delivered through the ATG system.

The ATG tape system is a versatile cost-effective replacement for rivets, staples, screws, bolts, liquid adhesives and is safer than hot melt adhesives.

- Convenient, quick and easy to use
- Supplied on reels of **55m**
- Available in a choice of widths

Size	Order code	1+
12mm x 55m	<b>87-8039</b>	10.69
19mm x 55m	<b>87-8047</b>	14.19

565757

## 3M™ Scotch® 926 ATG™ Transfer Tape



**Scotch® ATG 926** from **3M™** is a versatile **transfer tape** that can be used on a wide variety of substrates and materials. It is ideal for applications requiring high bond strength, high shear strength and **high temperature performance**.

An acrylic, reverse wound, pressure sensitive adhesive on a densified paper liner, Scotch® ATG 926 can be used for fixing nameplates on award plaques, bonding foam insulation and for difficult to bond folders and boxes and substrates requiring a higher internal strength adhesive.

It provides a cost effective replacement to rivets, staples, screws, bolts and liquid adhesives, and is safer to use than hot melt adhesives.

- Convenient, quick and easy to use
- Supplied on reels of **33m**
- Available in a choice of widths

Size	Order code	1+
12mm x 33m	<b>87-8048</b>	13.74
19mm x 33m	<b>87-8049</b>	15.24

565758

## 3M™ Scotch® 928 ATG™ Repositionable Transfer Tape



You can use **Scotch® 928 ATG Repositionable Double Coated Tissue Tape** from **3M™** for a wide range of applications where the tape needs to be used again and again. This tape is a high tack/low tack repositionable pressure sensitive adhesive which allows removal from many papers, foils, and films.

It is ideal for use with items such as reclosable bags and envelopes, core starting and end tabbing of papers, foils and films, novelty items, removable stickers and labels, point of purpose displays and book inserts.

Use as a temporary holder for protective packaging materials, such as foam or cardboard, used during shipment.

- Convenient, quick and easy to use
- Available in a range of sizes

Size	Order code	1+
12mm x 16.5m	<b>87-8057</b>	7.45
19mm x 16.5m	<b>87-8058</b>	9.99
12mm x 33m	<b>87-8059</b>	15.49
19mm x 33m	<b>87-8067</b>	19.99

565759

## 3M™ Scotch® 969 ATG™ Transfer Tape



You can use **Scotch® 969 ATG** adhesive **transfer tape** from **3M™** as a safe alternative to hot melt adhesives. It features high initial adhesion and good holding power to a variety of materials including most plastics. This is an acrylic, reverse wound, pressure sensitive adhesive on a densified kraft paper liner and has been designed for use with Scotch® adhesive applicators such as the ATG 700 gun (available as Rapid part **87-8038**).

The ATG tape system is a cost-effective replacement for rivets, staples, screws, bolts and liquid adhesives and bonds quickly on contact.

- Versatile, convenient, quick and easy to use
- Available in choice of widths
- Supplied on reels of **33m**

Size	Order code	1+
12mm x 33m	<b>87-8068</b>	11.79
19mm x 33m	<b>87-8069</b>	23.49

565760

# Cleaners & Degreasers



## Amberclens Anti-Static Foaming Cleaner

Anti-static foaming cleaner.

- Quickly and easily breaks down grease and dirt on all surfaces
- Removes tough stubborn stains like nicotine
- 360° spray system for all angle use
- Safe for use on plastics, metals, painted and glazed surfaces
- Anti-static formulation reduces attraction of airborne dust
- Foaming action limits over application
- Meets military, rail and automotive specifications
- **NATO catalogue No. 6550-99-2125987**
- Supplied in **400ml aerosol**

Type	Order code	1+	6+	12+
Amberclens	<b>87-0132</b>	3.95	3.85	3.75

## 40+ Protective Lubricant

Repels moisture, protects against corrosion, lubricates and penetrates.

- High corrosion protection and water displacement properties
- Quickly frees seized nuts, bolts and bearings
- Remains operational at sub-zero temperatures
- Non conductive film
- Safe on most paints, rubbers and plastics
- Treated metals resist finger printing and remain bright even in highly corrosive conditions
- Supplied in **400ml aerosol**

Type	Order code	1+	6+
40+ lubricant	<b>87-0134</b>	4.23	4.03

## Amberklene FE10 Fast Drying Solvent

A powerful, fast evaporating, degreasing solvent.

- Cuts through grease, oil, wax and tar
- Powerful flushing action
- Evaporates to leave a clean, dry surface
- Safe for use on ferrous and non-ferrous metals and most plastics
- Excellent alternative to 1.1.1 trichloroethane
- Meets military specification
- **NATO catalogue number 6850-99-6636478**
- Supplied in **400ml aerosol**

Type	Order code	1+	6+	12+
Amberklene	<b>87-0130</b>	6.89	6.38	5.86

## Food Processing Safe Heavy Duty Industrial Degreaser FG

Ambersil Industrial Degreaser FG is an innovative blend of solvents that is ideal for applications where fast cleaning is necessary and where it is safe to use low flash point solvents.

It dissolves and removes greases, oils, lubricants, adhesives and contaminants from equipment, machinery, motors and metal parts.

- NSF A8 and K1 registered (N° 140255 and 140250) for use in food industry
- Safe on most plastics, coatings and rubbers (test prior to use)
- Aerosol fitted with 360° spray for use at all angles, even upside down
- Supplied in **500ml aerosol**

Type	Order code	1+
Food safe degreaser	<b>87-0144</b>	5.44

## SF 7061 Super Clean

Loctite SF 7061 is a non-CFC, solvent-based formulation for the **cleaning and degreasing** of surfaces to be bonded with Loctite adhesives. It is used for final pre-assembly cleaning to remove most greases, oils, lubrication fluids, metal cuttings and fine debris from surfaces to be bonded. Its **high solvent power** allows it to be very effective in other degreasing or part-cleaning applications.

- Solvent based (acetone) general parts cleaner
- Very fast evaporation
- Removes dirt, resins, lacquer, oils and greases
- Application areas include the metal working industry, workshops, machines, etc.
- Supplied in a **400ml aerosol**
- **Loctite type SF 7061**

Contents	Order code	1+
400ml	<b>63-1095</b>	9.99



## SF 7070 Cleaner Low Flash

Loctite SF 7070 is a solvent-based (non-CFC) parts cleaner and **degreaser** formulated specifically to prepare **plastic components** ready for bonding with adhesives.

Suitable for use as a spray or in immersion cleaning at room temperature, the product is able to remove most oils, greases, lubrication fluids, metal cuttings and fines from plastic parts without the risk of stress cracks.

- Solvent-based general parts cleaner
- Can be applied by spray or immersion
- Supplied as aerosol or pump spray of **400ml** or in **10 litre** container

Contents	Order code	1+
400ml Aerosol	<b>87-7305</b>	9.39
400ml Pump Spray	<b>87-7307</b>	11.89
10 litres	<b>87-7309</b>	92.49



## SF 7840 Natural Blue Non-Solvent Degreaser

Loctite SF 7840 is a concentrated, **biodegradable cleaner** which contains **no hazardous solvents** and dilutes with water to serve a wide range of industrial cleaning applications.

The product can remove grease, lubricants, cutting oils, fuel oils, tar, road salt, light carbon, food stains, wax, animal fat, mildew, and soot.

- Solvent free, non-toxic, and non-flammable
- Supplied in **containers of 750ml** or **5 litres**

Contents	Order code	1+
750ml	<b>87-7311</b>	5.49
5 litres	<b>87-7313</b>	18.79



## SF 7200 Parts Cleaner

Loctite SF 7200 has been designed to remove cured chemical gaskets by softening the gasket material. When applied, it develops a foam-like layer on the gasket, keeping it in place for the required duration. Typical application is removal of all types of chemical gaskets from metal flanges. **Loctite 7200** is particularly suitable for aluminium and other soft metal flanges where scraping could easily lead to damage of the surface.

- Removes cured gasket sealants and traditional gaskets in 10 to 15 minutes
- Minimal scraping
- Usable on most types of surface
- Solvent based
- Supplied in a **400ml aerosol**
- **Loctite type SF 7200**

Contents	Order code	12+
400ml	<b>63-1005</b>	7.49



## SF 7039 Contact Cleaner Spray

Loctite SF 7039 is a **contact spray cleaner** formulated for use on electrical contacts exposed to moisture or other contaminants, without damaging existing varnishes. It leaves a water repellent residue and is typically used in applications with an operating temperature range of -30 to +50°C.

- A solvent-based cleaner for electrical contacts, relays, switchgear, etc.
- Does not affect insulating varnishes
- Supplied in a **400ml aerosol**
- **Loctite type SF 7039**

Contents	Order code	12+
400ml	<b>63-1093</b>	13.79



## SF 7850 Citrus Hand Cleaner

Loctite SF 7850 is a natural **hand cleaner** containing no petroleum solvents. It cleans hands with a solvent extracted from oranges, has a **citrus scent** and contains no artificial fragrance. It is a skin-friendly abrasive lotion that contains aloe vera, lanolin and jojoba oil for skin conditioning.

It cleans without water and can remove grease, grime, inks, soil, paint, gasket cements, epoxies and glues. It contains extra-fine abrasives which clean deep into pores.

- Natural extract base
- Free of mineral oils
- Biodegradable
- Contains premium skin conditioners
- Works with or without water
- Supplied in containers of **400ml** or **3 litres**

Contents	Order code	1+
400ml	<b>87-7315</b>	5.39
3 litres	<b>87-7317</b>	22.29



For our full range of Adhesives, Cleaners, Degreasers and Tapes visit [www.rapidonline.com](http://www.rapidonline.com)





## Silicone FG Food Grade Silicone Lubricant

A highly versatile, non-corrosive formula that lubricates, protects, waterproofs and restores a wide range of parts and equipment and is safe for incidental food contact.

- Highly water-resistant; repels water from glass, ceramics, fabrics and leather
- For use on virtually any part and equipment made of metal, plastic, rubber, nylon or wood
- Protects and lubricates tools, hoists, jacks, locks, latches, switches and controls, zippers, springs and pulleys
- NSF H1 registered (No138000) meets USDA 1998 H1, to be used as a lubricant with incidental food contact
- Supplied in a **400ml aerosol**

Type	Order code	1+	12+
Silicone FG	<b>87-0778</b>	6.68	6.38



## Silicone Lubricant General Purpose

A general purpose silicone lubricant.

- Lubricates, waterproofs and prevents friction, sticking and fusing
- Inhibits adhesion of adhesives, inks and dyes
- Excellent slip properties on blades, tables, chutes and conveyors
- Eliminates friction and fabric drag
- Odourless, colourless and non toxic
- Safe on wood, glass, fabrics, metal, most plastics, rubbers and most hard surfaces
- Can be used as a mould release agent on plastics and rubbers
- Supplied in **500ml aerosol**

Type	Order code	1+	6+	12+
Silicone lubricant	<b>87-0140</b>	3.72	3.32	2.97



## White Multi-Purpose Spray Grease

Ambersil White Spray Grease is a multi-purpose, tenacious and long-lasting white grease for the lubrication of hinges, tracks, runners, and moving parts.

- Resists water wash-off
- Protects against corrosion
- Specifically formulated for automotive applications
- Supplied in a **400ml aerosol**

Type	Order code	1+
White spray grease	<b>87-0160</b>	4.41



## LB8030 Lubricant

Loctite LB 8030 is a multi-purpose cutting oil used for wear prevention during drilling and other general machining operations. It permits greater cutting speed with improved surface finish and increased tool life. It is suitable for use on steel and stainless steel, however it should not be used on aluminium, titanium and copper alloy surfaces where appearance is important. Loctite LB 8030 is typically used in applications with an operating range of -20 to +160°C.

- Density
- Weld Load, 8000N
- Weld Scar (@ 8000N), <4mm
- Wear, 1 hour/400N, 1mm
- Peak temperature, 200°C
- Supplied in a **250ml bottle**
- **Loctite type LB 8030**

Type	Order code	1+
LB8030 lubricant	<b>63-1115</b>	12.61



## All-Purpose Lubricant

WD-40 is the industry standard lubricant and solvent mix, which penetrates, disperses water and lubricates. It is ideal for cleaning machine parts prior to dismantling or repair, freeing and lubricating at the same time. Because of its electrically insulating properties, WD-40 is ideal for automotive electrics, where it readily displaces moisture and helps prevent tracking.

- Available in a wide variety of sizes
- Aerosols with extension tube
- Aerosols with a dual-action Smart Straw which allows a convenient choice of standard wide spray or precision spray through the extension tube
- **5 litre** value pack supplied with trigger spray bottle

Type	Order code	1+	12+
100ml Aerosol	<b>87-1088</b>	1.80	1.72
200ml Aerosol	<b>87-1089</b>	2.75	2.66
400ml Aerosol	<b>87-1091</b>	4.15	3.99
400ml Smart Straw	<b>87-1093</b>	4.20	3.87
450ml Smart Straw	<b>87-1094</b>	3.99	
600ml Aerosol	<b>87-1097</b>	5.25	5.05
5 Litre Can	<b>87-1116</b>	23.88	23.55



## Silicone Grease 50g Tube

A multi-purpose silicone grease lubricates, insulates and waterproofs.

- Ideal for switch contacts, ignition systems, and EHT connections
- Especially effective for protecting coaxial satellite TV dish connectors and other outdoor installations
- Remains effective for long periods
- Excellent dielectric properties
- High surface resistivity
- Working temperature range of -50 to +200°C
- Supplied in a **50g tube**

Contents	Order code	1+	10+
50g	<b>87-1172</b>	4.10	3.73



## AC-90 Multipurpose Lubricant Aerosols

Action Can's AC-90 multipurpose lubricant is a general-purpose spray lubricant and cleaner, with a strong water and moisture displacing action. It can also be used to penetrate rust and corrosion to help to free up corroded nuts, bolts and hinges.

- Multipurpose lubricant and cleaner spray
- Strong moisture and water displacing action
- Penetrates rust and other corrosion
- Cleans all metals and protects against rust
- Lubricates and cleans chains and bearings
- Suitable for electronic ignition systems
- Does not contain silicone or CFCs
- **Action Can type AC-90**

Type	Order code	1+
425ml aerosol	<b>87-7600</b>	2.69
500ml aerosol	<b>87-7602</b>	3.49



## Super Lube Grease

Super Lube® Grease from Loctite is a patented, multi-purpose, thixotropic, synthetic lubricant that contains **PTFE particles** held in suspension. Typical applications include bearings, chains, pumps, open gears, compressors, valves, conveyors, food processing equipment and slides.

- Provides more reliable lubrication and outlasts petroleum based greases and oils
- Remains free flowing in freezing temperatures
- Thixotropic - thins at points of shear in high operating speeds for the most effective film strength and returns to original viscosity as speeds are reduced
- Non-toxic, non-flammable and odourless
- Withstands temperatures from -42 to +232°C
- Supplied in tube of 85g or oiler pen of 7g

Contents	Order code	1+
85g	<b>87-7279</b>	5.89
7g	<b>87-7281</b>	4.69

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24 hours a day

# Ambersil

## PlastiKote®

THE PERFECT FINISH™

Browse Rapid's extensive range of spray paints and primers from leading brands like PlastiKote and Ambersil.

Ambersil's acrylic paints, markers and primers can be used on most applications and surfaces, such as metal, rubber, glass,

textile, paper, enamel, plastic, cardboard, tiles and wood. PlastiKote's multi-purpose enamel spray paints are suitable for both indoor and outdoor use and are resistant to corrosion, chemicals, petrol and UV light.



## Acrylic Paint and Primer

A wide selection of RAL matched colours and finishes, covering most applications, whether it is cosmetic repair, anti-corrosion treatments, or pipeline identification. Based on a tenacious resin bonding system, the paint combines excellent coverage with a hard wearing tough finish.

- Fast drying
- Good hardening
- Excellent flexibility
- High UV resistance once dry
- Good adhesion to metal, wood, glass, paintable plastics, concrete and stone
- Good covering ability
- Long lasting, intensive shine and colour
- Available in a variety of RAL matched colours
- A suitable grey primer is also available
- Supplied in 400ml aerosols

Colour	RAL	Order code	1+	6+
<b>Paint</b>				
Chrome yellow	1007	87-7234	6.07	5.86
Yellow	1018	87-7104	6.07	5.86
Pure orange	2004	87-7240	6.07	5.86
Flame red	3000	87-7236	6.07	5.86
Red	3002	87-7106	6.07	5.86
Gentian blue	5010	87-7232	6.07	5.86
Blue	5015	87-7108	6.07	5.86
Emerald green	6001	87-7238	6.07	5.86
Green	6002	87-7096	6.07	5.86
Grey	7032	87-7098	6.07	5.86
Light grey	7035	87-7230	6.07	5.86
Gloss black	9005	87-7100	6.07	5.86
Satin black	9005	87-0174	6.07	5.86
Matt white	9010	87-7112	6.07	5.86
Matt black	9011	87-7102	6.07	5.86
Gloss white	9016	87-7110	6.07	5.86
<b>Primer</b>				
Red oxide primer	N/A	87-0172	6.07	5.86
Grey primer	N/A	87-7114	6.07	5.86

019297



## Multi-Purpose Enamel Spray Paint

Plastikote multi-purpose enamel spray paint is available in a range of colours including aluminium, gloss and matt finishes. Plastikote enamel spray paint is suitable for both indoor and outdoor use and is resistant against corrosion, chemicals, petrol and ultra-violet light. Innovative aerosol design enables Plastikote multi-purpose enamel spray paint to be sprayed at any angle to coat those awkward-to-reach surfaces that cannot be reached with a brush. Ideal for machinery, garden furniture, tools and much, much more.

- Suitable for interior and exterior use
- Can be sprayed at any angle
- Resists corrosion, chemicals, petrol and UV light
- Heat resistant up to 121°C
- Supplied in 400ml aerosols

Type	Order code	1+
Gloss Black	87-2300	6.59
Matt Black	87-2302	6.59
Gloss White	87-2304	6.59
Matt White	87-2306	6.59
Gloss Red	87-2308	6.59
Gloss Grey	87-2310	6.59
Gloss Green	87-2312	6.59
Gloss Blue	87-2314	6.59
Gloss Yellow	87-2316	6.59
Gloss Orange	87-2318	6.59
Gloss Aluminium	87-2321	6.59
Grey Primer	87-2323	6.59

500392



## Paint Markers

Ambersil marker pens can be used exactly like regular ink permanent markers, but without the drawbacks typically associated with them. The acrylic paint is highly tenacious, able to write on almost any surface, and on any substrate colour. The very high opacity ensures outstanding colour vibrancy and visibility, and the advanced pigment technology delivers very long lasting, zero fade performance. Tenacious resin binds paint to the writing surface almost eliminating the problems associated with accidental rub-off and will not wash off with water/rain.

- Excellent opaque coverage, even on dark surfaces
- Fast drying
- Durable tip with valve action to prevent excess paint flow
- Medium thickness point (3mm dia.)
- Easy, accurate application
- Multi surface: can be used on: metal, rubber, glass, textile, paper, enamel, plastic, cardboard, tiles, wood
- 9 colours available
- Ideal for most industrial marking requirements including metal working/fabrication, electrical installation, machine construction, civil engineering, road construction, logistics, surveying, general repair, etc.
- Paint can be removed easily with a solvent such as Amberklene FE10, (87-0130)

Type	Order code	1+
White	87-4400	2.87
Green	87-4402	2.87
Yellow	87-4404	2.87
Blue	87-4406	2.87
Red	87-4408	2.87
Orange	87-4410	2.87
Black	87-4412	2.87

300589



## Aqua Acrylic Paint Marker Pens 4mm

Ambersil's Aqua acrylic paint marker pens contain an innovative water-based paint suitable for writing or marking on almost any surface. They offer improved environmental benefits as well as a 'white label' formulation that is free from harmful solvents.

- Water-based formulation
- No xylene, toluene or acetone
- Not classified as hazardous according to EC regulation 1272/2008
- Excellent coverage, even on dark surfaces
- Tenacious resin strongly binds paint to surface
- Fast drying for efficient work flow
- Durable tip with valve-action to prevent excess paint flow
- Clear, medium thickness (4.5mm) marks
- Easy and clean application
- Available in a range of colours

Colour	Order code	1+
Black	87-4423	3.30
Red	87-4425	3.30
Yellow	87-4429	3.30
Blue	87-4427	3.30
White	87-4421	3.30

565274





## SI 5615 Black 2 Part Silicone

Loctite SI 5615 is a 2-part black fast cure alkoxy silicone with **excellent bond strength** when used with glass, metals and Ceran. It has excellent hot strength up to +180°C with the capability to resist **higher temperatures** for short-term exposure. Typical applications include sealing/bonding glass stovetop assemblies, weld and rivet reduction in high temperature applications.

- Suitable mixing ratio of 2:1
- Wide range of adhesion
- Supplied in container of **400ml**
- Manufacturer's part **2056422**

Contents	Order code	1+
400ml	<b>87-7129</b>	37.69

565441



## 5024A Silicone Sealant

This ready-to-use silicone sealant provides excellent adhesion to metal, glass and glazed ceramics.

- General purpose sealing and bonding agent
- Space filling rubber adhesive
- Use for formed-in-place gaskets
- Cures rapidly at room temperature
- High modulus, non slump
- Acetoxy cure
- Operational from -60°C to 204°C
- Available in clear, black and white
- Conforms to **ISO 11600**
- **Ambersil type 5024A**
- Supplied in standard **310ml syringe**

See **Tools & Equipment - Hand Tools** for suitable caulking gun - [www.rapidonline.com](http://www.rapidonline.com).

Type	Order code	1+	6+	12+
310ml white	<b>87-0118</b>	5.09	4.49	4.00
310ml Clear	<b>87-0120</b>	5.09	4.49	4.00
310ml Black	<b>87-0122</b>	5.09	4.49	4.00

014409



## Acetoxy Silicone

This **acetoxy silicone** from Loctite is generally used for sealing applications, but can also be used for bonding and for **high temperature protection**.

It is primarily used in industrial bonding and sealing applications, heating engineering, industrial ovens, household electrical and industrial heating equipment. It can be typically used in applications up to 350°C.

- 1K acetoxy silicone
- Available in a range of colours
- Elongation at break: 500%
- Hardness shore A: 33
- Shear strength (GBMS) 3.3N/mm<sup>2</sup>
- Service temperature range: +300°C
- Supplied in a **310ml pack**

Colour	Type	Order code	1+
Clear	SI 5366	<b>63-0935</b>	9.35
White	SI 5367	<b>63-0933</b>	9.35
Black	SI 5368	<b>63-0937</b>	9.35
Red	SI 5399	<b>63-1090</b>	13.79

562286



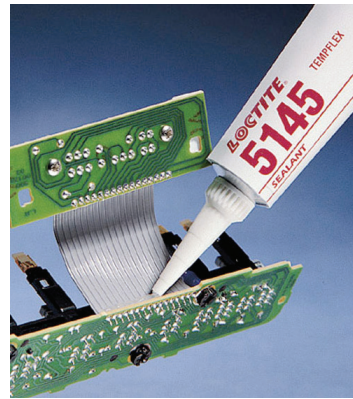
## 3145 RTV Silicone Sealant

A high quality, one-part high strength silicone adhesive and sealant, designed to provide long term bonding and to protect against moisture, environmental attack, mechanical and thermal shock as well as vibration.

- Non-sag
- Room temperature cure
- Neutral alkoxy cure system
- High tear strength
- Stable and flexible from -50°C to +200°C
- Excellent dielectric properties
- Good adhesion to glass, ceramics, metals, silicone rubber and many plastics
- Applications include bonding of sensitive electronic components and sub-assemblies
- Conforms to **MIL-A-46146**
- Supplied in **90ml tube** with application tip

Type	Order code	1+
Dow Corning 3145 90ml	<b>87-1226</b>	33.46

012636



## SI 5145 Tempflex Sealant Adhesive Kit

LOCTITE® SI 5145™ has been specifically formulated for bonding, sealing and coating electronic devices, especially for military, automotive and industrial electronic applications. The non-slumping nature of SI 5145™ makes it ideal for reinforcing and strain-relieving delicate components. LOCTITE® SI 5145™ resists weathering, moisture and ozone, retaining its properties through severe environments. LOCTITE® SI 5145™ is tested to the lot requirements of Military Specification Mil-A-46146B.

- **Typical properties (uncured)**
- Specific Gravity @ 25°C 1.14
- Solids/non-volatile content ≥92%
- Extrusion rate, g/min, pressure 0.62MPa, temperature 25°C, Semco Cartridge ≥40
- **Typical curing performance**
- Tack-free time, cured @ 25°C / 50±5% RH: ≤5 hours

Type	Order code	1+
40ml Loctite SI 5145	<b>87-0406</b>	13.99

564846



## 732 RTV Multi-Purpose Clear Silicone Adhesive/Sealant

Dow Corning 732 RTV Multi-Purpose Clear Silicone Adhesive/Sealant is ideal for general industrial sealing and bonding applications. The one-component compound cures at room temperature, when exposed to moisture in the air, to form a tough, flexible rubber that has good adhesion to many substrates.

- Acetoxy cure system
- Cures to a tough, flexible rubber
- Good adhesion to many substrates
- Stable and flexible from -60 to +180°C, with short peaks up to +205°C
- Complies with **MIL-A-46106**
- Complies with **FDA 177.2600**

Type	Order code	1+	12+
Dow Corning 732 RTV 300ml	<b>87-1232</b>	11.54	10.56

524172



## SI 595 Silicone Clear

Loctite SI 595 is a clear single part thixotropic acetoxy silicone vulcanising **compound paste sealant** with an acetic acid odour. It is designed as an **excellent adhesive sealant** for mechanical assemblies. Typical applications include electrical insulation, protection of leads from mechanical shock, trim bonding, and sealing of ductwork, vents, flues, doors, and windows.

- Certified to ANSI/NSF Standard 51 for use with plastic materials and components used in food equipment not exceeding +204°C
- Classified by Underwriters Laboratories Inc.® E257711
- Resists ageing, weathering and thermal cycling without hardening, shrinking or cracking
- Formulated to withstand extreme temperature cycling, UV light and ozone
- Designed for superior bonding and sealing properties to most surfaces (not recommended for concrete)
- Cures on exposure to moisture in the air to form a tough, flexible, silicone rubber seal

Contents	Order code	1+
100ml	<b>87-7117</b>	7.49
310ml	<b>87-7119</b>	19.95

565436



## 744 Silicone Adhesive Sealant

A high quality, one-part silicone adhesive and sealant, designed to provide long-term bonding and to protect against moisture, environmental attack, mechanical and thermal shock as well as vibration.

- Room temperature cure
- Non-sag
- Stable and flexible from -50°C to +180°C
- Excellent dielectric properties
- Neutral alkoxy cure system
- Applications include bonding of large components such as batteries or capacitors to circuit boards
- Supplied in **310ml cartridges**

Type	Order code	1+
Dow Corning 744 310ml	<b>87-1228</b>	13.38

012638

## ROBNOR RESINS



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### PX700K-I Twin Pack Potting Compound



Robnor PX700K-1 twin-pack potting compound is a general-purpose, black, flame-retardant potting and encapsulating compound suitable for high voltage transformers, circuit boards, high voltage capacitors, anti-tamper security, etc.

- Supplied in twin-packs enabling the resin and hardener to be mixed in the bag, preventing air entrapment and direct contact
- Good thermal conductivity
- High electrical insulating characteristics
- High adhesion
- UL94 V-0 @ 1.5mm

Once used, the containers must be kept sealed to prevent effects from water, air or contaminants.

Type	Order code	1+	10+	50+
50g	<b>87-0411</b>	4.31	4.09	3.77
100g	<b>87-0413</b>	5.35	5.04	4.74
250g	<b>87-0415</b>	7.22	6.66	6.11
500g	<b>87-0417</b>	10.56	10.00	8.89
1kg	<b>87-0419</b>	17.47	15.83	14.19

516218

### PX804C Potting Compound Twin Pack



This black flame retardant epoxy resin twin pack from Robnor is ideal for potting electrical and electronic components and assemblies.

- **REACH compliant**
- Supplied in a twin pack enabling the resin and hardener to be mixed in the bag, preventing air entrapment and direct contact
- Low exothermic temperature rise protects components during cure
- Compatible with most electronic components including polystyrene capacitors

May crystallise and become solid. If this occurs simply re-liquefy resin by warming the unopened pack. Duration may vary according to temperature. Max temperature 50°C. Product properties will remain unaffected.

Type	Order code	1+	10+	50+
50g	<b>87-0202</b>	3.99	3.79	3.49
100g	<b>87-0208</b>	5.19	4.89	4.59
250g	<b>87-0212</b>	6.49	5.99	5.49
500g	<b>87-0216</b>	9.49	8.99	7.99
1kg	<b>87-0218</b>	15.99	14.49	12.99

178039

### PX439XS Potting Compound Twin Pack



Robnor PX439XS Potting Compound is a rigid, thermally-conductive epoxy resin with excellent heat resistance and dimensional stability.

The resin is supplied in a divided twinpack - pre-weighed resin and hardener, in the correct proportions, contained in a tough flexible film, separated by a removable clip and rail. Once the clip and rail is removed the resin and hardener can be thoroughly mixed within the bag and is immediately ready for use.

- Colour: Black
- High electrical insulating characteristics
- Non-toxic
- High dimensional stability
- Low shrinkage
- Excellent chemical & heat resistance
- Does not contain halogens or heavy metals
- Approved to **UL94-V0**

Type	Order code	1+
Potting compound	<b>87-0223</b>	24.99

526284

### ER2218 Low viscosity Flame Retardant Epoxy Resin



Electrolube ER2218 is a low viscosity, flame retardant, two part **potting and encapsulating compound**. It has been specifically designed for **compatibility with reflow applications**, remaining stable during short periods of high temperature.

- Exceptionally low viscosity
- Ideal for applications with complex shapes or limited space
- Combines flame retardancy with ease of application
- Excellent thermal stability
- Can withstand short term excursions at high temperatures
- Does not contain abrasive fillers
- Low wear on dispensing machinery
- Supplied in **packs of 250g**
- **Electrolube type ER2218**

Type	Order code	1+
Epoxy potting resin	<b>87-4480</b>	13.43

556373

### UR5547 Twin-Pack Polyurethane Resin



This product has been formulated to give a semi-rigid, flame retardant casting resin for use in potting or cable jointing applications. Polyurethane resins are softer and more flexible than epoxies and therefore cause less stress on delicate components.

- Has good water and impact resistance and excellent adhesion to a wide variety of substrates
- Supplied in a divided pack containing separate sections of hardener and resin in the correct proportions. To mix, the central clip is removed and the two sections mixed in the bag before opening
- Flame retardant to **UL94-V0**
- **Electrolube part number UR5547**

Type	Order code	10+
500g Twin pack	<b>87-0820</b>	16.37

028740

### PX439N Thermally Conductive Epoxy Resin



An epoxy resin twin pack with high thermal transfer and insulation characteristics. When mixed, the uncured liquid has very low viscosity ensuring good contact with the item being potted, ensuring that no air pockets or voids are produced. The resin will readily cure at room temperature or can be oven cured for speed. When set, the resin has a very low shrinkage and coefficient of thermal expansion.

- Ideal for use with intricate electronic components which require heat transfer
- Heat resistant up to 150°C
- Supplied in a **250g separated twin pack** of resin and hardener, which can be mixed before opening
- Flame retardant to **UL94-V0**

Type	Order code	1+	10+	50+
250g	<b>87-0222</b>	10.63	8.99	8.49

061354

### ELI6H Thermally Conductive Polyurethane Resin



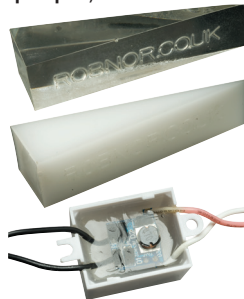
A multi-purpose, semi-rigid, polyurethane encapsulant, suitable for a wide range of electrical and electronic applications requiring environmental protection. The resin has high thermal conductivity and is heat resistant to 120°C. When mixed, the uncured liquid has very low viscosity ensuring good contact with the item being potted, and that no air pockets or voids are produced.

- Halogen-free
- Flame retardant to **UL94-V0**
- **Supplied in a 500g separated twin pack of resin and hardener, which can be mixed before opening**

Type	Order code	1+	10+
500g twin pack	<b>87-0224</b>	11.99	10.99

061766

### EL4200F LED Encapsulant Resin - Opaque, Flexible



EL4200F is a two-part, flexible, room temperature curing polyurethane resin designed for the potting and encapsulation of LED arrays and lighting equipment. On curing, EL4200F forms an opalescent finish that masks the underlying components but still retains high light transmission. EL4200F has excellent outdoor weathering properties, due to the incorporation of both UV resistant base materials and the addition of UV stabilisers and antioxidants.

- The resin is supplied in a special twin pack that can be mixed in the bag before opening, ready for use
- Supplied in **250g twin packs**

Type	Order code	1+	10+
Opaque, Flexible	<b>85-0251</b>	12.99	11.99

502134

### UR5604 General Purpose Polyurethane Resin



Electrolube UR5604 is a two-part, **high performance polyurethane resin** especially formulated for **potting and encapsulating**. It is also ideal as a general purpose UL approved resin.

- General purpose polyurethane resin
- Ideal for a wide variety of challenging environments
- High level of flame retardancy
- Low mixed viscosity ensures quick and efficient potting
- Excellent adhesion to a wide variety of substrates
- UL approved to **UL94 V-0**
- Supplied in a **250g pack** containing resin and hardener
- **Electrolube type UR5604**

Type	Order code	1+	5+
Polyurethane resin	<b>87-4474</b>	14.10	12.66

558370

### PU Optically Clear, Hazy and White Polyurethane Resin



A range of two-part, semi-rigid polyurethane resins with optically-clear, diffused or white appearance.

The resins are ideal for use in decorative and protective applications and particularly with LED lighting.

- Can be used for a wide variety of applications and environments
- Ideal for LED lighting
- 1:1 by volume mix ratio for ease of processing
- Does not contain IPDI; low hazard material
- High resistance to weather/UV, acids and alkalis, water and mould growth

Colour	Order code	1+	10+
Optically clear	<b>87-1235</b>	16.22	15.37
Hazy	<b>87-1237</b>	17.84	
White	<b>87-1239</b>	15.03	13.96

555722

For full details on these products and to see our full range of Potting Compounds visit [www.rapidonline.com](http://www.rapidonline.com)



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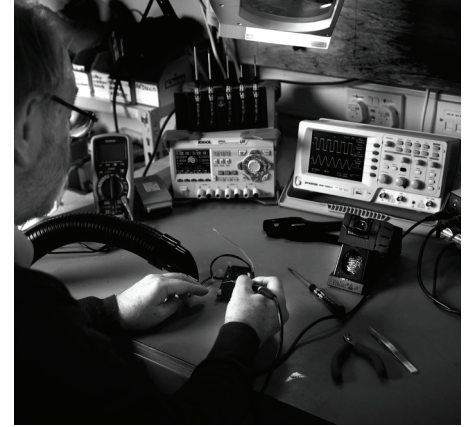


**Elise Atkinson**

Business Development Manager (South)

Email: [Elise.Atkinson@Rapidonline.com](mailto:Elise.Atkinson@Rapidonline.com)

Tel: **07825 509133**



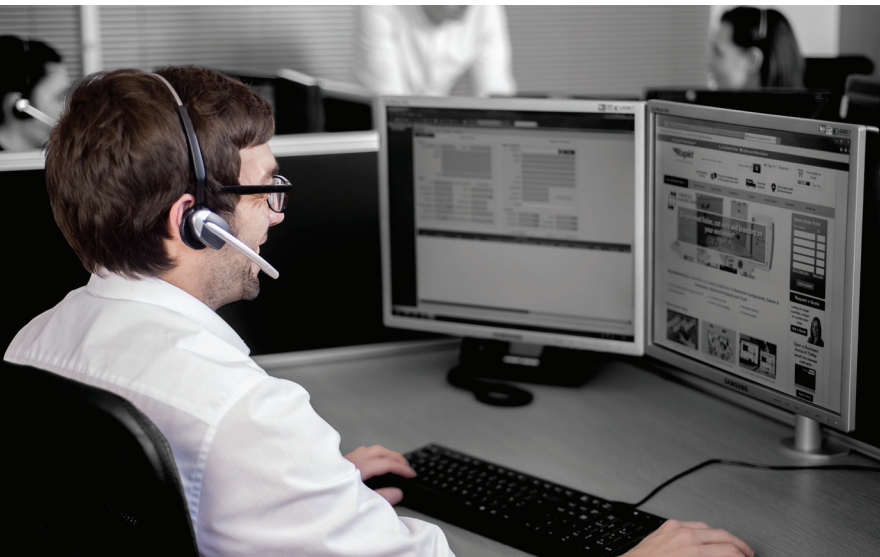
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The godfather of threadlocking. Loctite 243 works on all metals, preventing the loosening of vibrating parts and permitting disassembly.



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## Sealing

Flange sealant designed especially for gasketing. Ideal for applications requiring good oil resistance and ability to withstand high joint movement.



Order code 87-7137  
Only **£7.49**

## Cleaning

Loctite's general parts cleaner removes most greases, oils, lubrication fluids, metal cuttings and fine debris prior to application of adhesive.



Order code 63-1625  
Only **£3.16**

## Lubricating

This heavy duty lubricant spray is designed to prevent seizing and corrosion in applications such as engine exhausts or oil and gas burners.



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Order code 87-6424  
Only **£3.35**

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With good adhesion even on rough surfaces, this flexible tape can be used for fixing, marking and packing as well as for sealing ducts and fastening protective films.

## Insulation Tapes

Electrical insulation tape with good film flexibility and adhesion, suitable for bundling, marking, reinforcement, sealing and protection.



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